Autonics

DUAL INDICATOR TEMPERATURE CONTROLLER

TCN4 SERIES

M A N U A L

Thank you very much for selecting Autonics products.
For your safety, please read the following before using.

▣ Caution for your safety

※ Please keep these instructions and review them before using this unit.

※Please observe the cautions that follow;
⚠ Warning Serious injury may result if instructions are not followed.
⚠ Caution Product may be damaged, or injury may result if instructions are not followed.

※The following is an explanation of the symbols used in the operation manual.
⚠ Caution: Injury or danger may occur under special conditions.

⚠ Warning

1. **In case of using this unit with machinery (Ex: nuclear power control, medical equipment, ship, vehicle, train, airplane, combustion apparatus, safety device, crime/disaster prevention equipment, etc) which may cause damages to human life or property, it is required to install fail-safe device.**
   It may cause a fire, human injury or damage to property.
2. **Install the unit on a panel.**
   It may cause electric shock.
3. **Do not connect, inspect or repair this unit when power is on.**
   It may cause electric shock.
4. **Wire properly after checking terminal number.**
   It may cause a fire.
5. **Do not disassemble the case. Please contact us if it is required.**
   It may cause electric shock or a fire.

⚠ Caution

1. **This unit shall not be used outdoors.**
   It may shorten the life cycle of the product or cause electric shock.
2. **When connect wire, AWG 20(0.50mm²) should be used and screw bolt on terminal block with 0.74N.m to 0.90N·m strength.**
   It may cause a malfunction or fire due to contact failure.
3. **Please observe the rated specifications.**
   It may shorten the life cycle of the product and cause a fire.
4. **Do not use beyond of the rated switching capacity of relay contact.**
   It may cause insulation failure, contact melt, contact failure, relay broken and fire etc.
5. **In cleaning unit, do not use water or organic solvent. And use dry cloth.**
   It may cause electric shock or a fire.
6. **Do not use this unit in place where there are flammable or explosive gas, humidity, direct ray of the light, radiant heat, vibration and impact etc.**
   It may cause a fire or an explosion.
7. **Do not inflow dust or wire dregs into the unit.**
   It may cause a fire or a malfunction.
8. **Please wire properly after checking the terminal polarity when connecting temperature sensor. It may cause a fire or an explosion.**
9. **In order to install the units with reinforced insulation, use the power supply unit which basic insulation level is ensured.**

▣ Ordering information

T CN 4 S - 2 4 R

Control output	**R**	Relay contact output + SSRP output (AC power) Relay contact output + SSR output (AC/DC power)
Power supply	**2**	24VAC 50/60Hz, 24-48VDC
	4	100-240VAC 50/60Hz
Sub output	**2**	Alarm1 + Alarm2 output
Size	**S**	DIN W48 X H48mm
	M	DIN W72 X H72mm
	H	DIN W48 X H96mm
	L	DIN W96 X H96mm
Digit	**4**	9999 (4 digit)
Setting type	**CN**	Dual display type, set by touch switch
Item	**T**	Temperature controller

※**The above specifications are subject to change without notice.**

▣ Specification

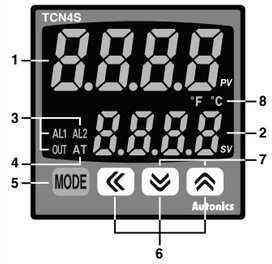
Series		TCN4S	TCN4M	TCN4H	TCN4L
Power supply	AC Power	100-240VAC 50/60Hz			
	AC/DC Power	24VAC 50/60Hz, 24-48VDC			
Allowable voltage range		90 to 110% of rated voltage			
Power consumption		Max. 5VA(100-240VAC 50/60Hz, 24VAC 50/60Hz) Max. 3W(24-48VDC)			
Display method		7 Segment LED(PV: Red, SV: Green)			
Character size	PV(WXH)	7.0 X 15.0mm	9.5 X 20.0mm	7.0 X 14.6mm	11.0 X 22.0mm
	SV(WXH)	5.0 X 9.5mm	7.5 X 15.0mm	6.0 X 12.0mm	7.0 X 14.0mm
Input type	RTD	DIN Pt100Ω, Cu50Ω (Allowable line resistance max.5Ω per a wire)			
	TC	K(CA), J(IC), L(IC), T(CC), R(PR), S(PR)			
Display accuracy※1	RTD	At room temperature(23ºC ± 5ºC): (PV ± 0.5% or ±1ºC, select the higher one) ± 1 digit			
	TC	Out of room temperature range: (PV± 0.5% or ±2ºC, select the higher one)± 1digit			
Control output	Relay	250VAC 3A 1a			
	SSR	12VDC±2V 20mA Max.			
Alarm output		AL1, AL2 Relay: 250VAC 1A 1a			
Control method		ON/OFF control, P, PI, PD, PID control			
Hysteresis		1 to 100ºC/0.1 to 50.0ºC			
Proportional band(P)		0.1 to 999.9ºC			
Integral time(I)		0 to 9999 sec.			
Derivative time(D)		0 to 9999 sec.			
Control period(T)		0.5 to 120.0 sec.			
Manual reset		0.0 to 100.0%			
Sampling period		100ms			
Dielectric strength	AC power	2000VAC 50/60Hz 1min.(Between input terminal and power terminal)			
	AC/DC power	1000VAC 50/60Hz 1min.(Between input terminal and power terminal)			
Vibration		0.75mm amplitude at frequency of 5 to 55Hz in each X, Y, Z directions for 2 hours			
Relay life cycle	Mechanical	OUT: Over 5,000,000 times, AL1/2: Over 5,000,000 times			
	Electrical	OUT: Over 200,000 times(250VAC 3A resistive load) AL1/2: Over 300,000 times(250VAC 1A resistive load)			
Insulation resistance		Min. 100MΩ(at 500VDC megger)			
Noise immunity		Square-wave noise by noise simulator(pulse width 1μs) ±2KV R-phase and S-phase			
Memory retention		Approx. 10 years (When using non-volatile semiconductor memory type)			
Environment	Ambient Temperature	-10 to 50ºC, Storage: -20 to 60ºC			
	Ambient humidity	35 to 85%RH, Storage: 35 to 85%RH			
Insulation type		Double insulation or reinforced insulation (Mark: ▣, Dielectric strength between the measuring input part and the power part : AC Power 2kV, AC/DC Power 1kV)			
Approval		CE cULus			
Weight※2		Approx. 147g (Approx. 100g)	Approx. 203g (Approx. 133g)	Approx. 194g (Approx. 124g)	Approx. 275g (Approx. 179g)

※1: ◎ At room temperature(23ºC±5ºC)
- Below 200ºC of thermocouple R, S is (PV ±0.5% or ±3ºC, select the higher one) ±1 digit
- Over 200ºC of thermocouple R, S is (PV ±0.5% or ±2ºC, select the higher one) ±1 digit
- Termocouple L (IC), RTD Cu50Ω is (PV ±0.5% or ±2ºC, select the higher one) ±1 digit

◎ Out of room temperature range
- Below 200ºC of thermocouple R, S is (PV ±1.0% or ±6ºC, select the higher one) ±1 digit
- Over 200ºC of thermocouple R, S is (PV ±0.5% or ±5ºC, select the higher one) ±1 digit
- RTD Cu50Ω is (PV ±0.5% or ±3ºC, select the higher one) ±1 digit

※2: The weight in parentheses is only unit weight.
※ Environment resistance is rated at no freezing or condensation.

▣ Parts description



1. **Present temperature (PV) display (Red)**
   1) RUN mode: Present temperature (PV) display
   2) Parameter setting mode: Parameter display
2. **Set temperature (SV) display (Green)**
   1) RUN mode: Set temperature (SV) display
   2) Parameter setting mode: Parameter setting value display
3. **Control/Alarm output display lamp**
   1) AL1/AL2: It turns ON when the alarm output is ON.
   2) OUT: It turns ON when the control output is ON.
   During SSR drive control output type in CYCLE/PHASE control, this lamp turns ON when MV is over 3.0%.
4. **Auto tuning lamp**
   AT lamp flashes by every 1 sec during operating auto tuning.
5. **MODE key**
   Used when entering into parameter setting group, returning to RUN mode, moving parameter, and saving setting values.
6. **Adjustment**
   Used when entering into set value change mode, digit moving and digit up/down.
7. **Digital input key**
   Press ▽ + △ keys for 3 sec. to operate the set function (RUN/STOP, alarm output reset, auto tuning) in digital input key [dI-t].
8. **Temperature unit (ºC/ºF) indicator**
   It shows current temperature unit.

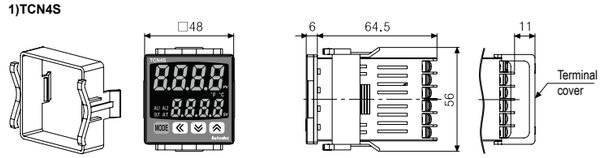
▣ Input sensor and temperature range

Input sensor		Display	Temperature range(℃)	Temperature range(℉)
Thermocouple	K(CA)	℃CAH	-50 to 1200	-58 to 2192
		℃CAL	-50.0 to 999.9	-58.0 to 999.9
	J(IC)	JI CH	-30 to 800	-22 to 1472
		JI CL	-30.0 to 800.0	-22.0 to 999.9
	L(IC)	LI CH	-40 to 800	-40 to 1472
		LI CL	-40.0 to 800.0	-40.0 to 999.9
	T(CC)	tCCH	-50 to 400	-58 to 752
		tCCL	-50.0 to 400.0	-58.0 to 752.0
	R(PR)	rPr	0 to 1700	32 to 3092
	S(PR)	SPr	0 to 1700	32 to 3092
RTD	DPt100Ω	dPtH	-100 to 400	-148 to 752
		dPtL	-100.0 to 400.0	-148.0 to 752.0
	Cu50Ω	CUSH	-50 to 200	-58 to 392
		CUSL	-50.0 to 200.0	-58.0 to 392.0

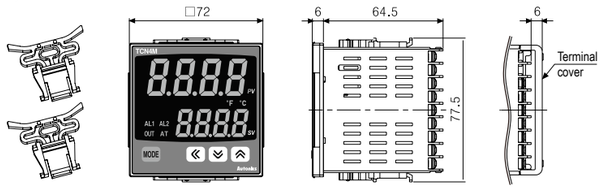
▣ Dimensions

[Unit: mm]

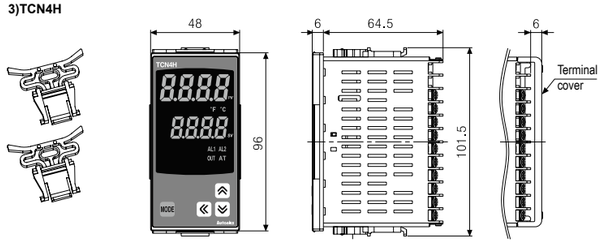
1)TCN4S



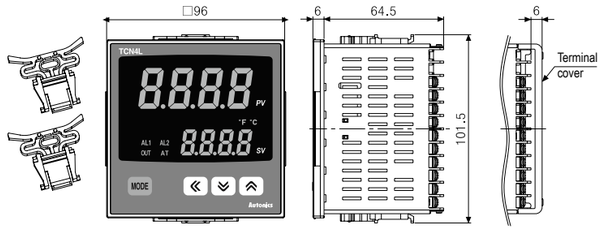
2)TCN4M



3)TCN4H

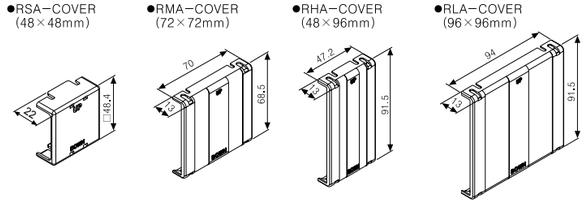


4)TCN4L

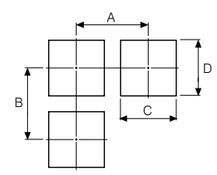


5)Terminal cover(Sold separately)

●RSA−COVER (48×48mm) ●RMA−COVER (72×72mm) ●RHA−COVER (48×96mm) ●RLA−COVER (96×96mm)



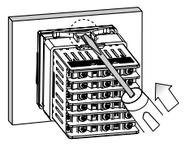
6)Panel cut-out



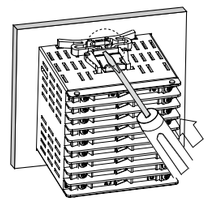
Model \ Unit	A	B	C	D
TCN4S	Min. 65	Min. 65	45 +0.6 0	45 +0.6 0
TCN4M	Min. 90	Min. 90	68 +0.7 0	68 +0.7 0
TCN4H	Min. 65	Min. 115	45 +0.6 0	92 +0.8 0
TCN4L	Min. 115	Min. 115	92 +0.8 0	92 +0.8 0

▣ Installation

●TCN4S(48X48mm) series



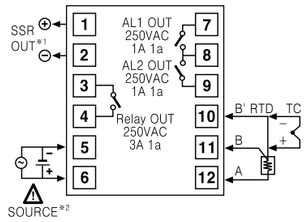
●Other series



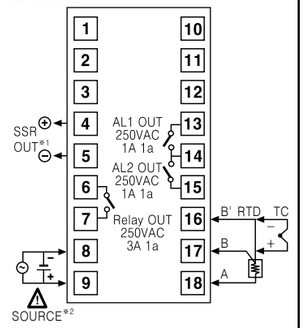
※ Insert product into a panel, fasten bracket by pushing with tools as shown above.

▣ Connections

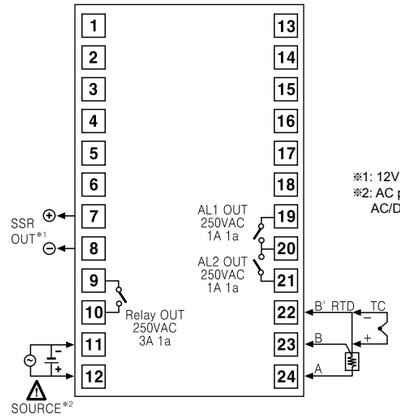
1)TCN4S



2)TCN4M



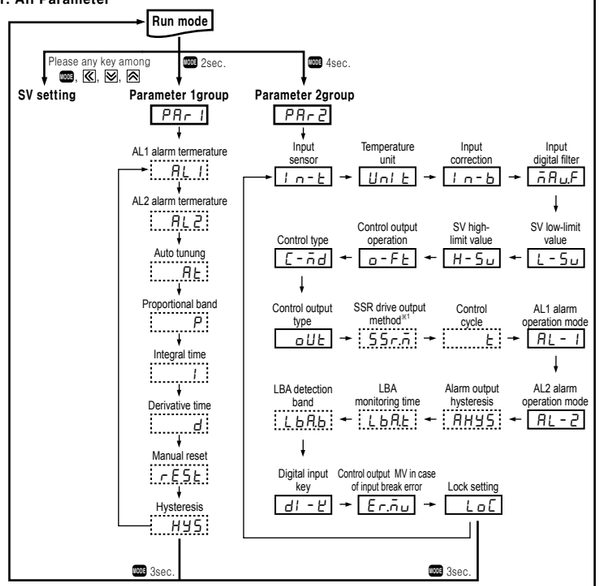
3)TCN4H/L



※1: 12VDC±2V 20mA Max.
※2: AC power: 100-240VAC 5VA 50/60Hz
AC/DC power: 24VAC 5VA 50/60Hz
24-48VDC 3W

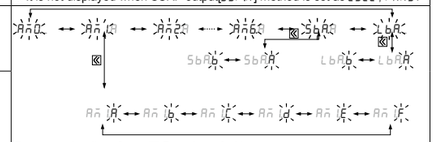
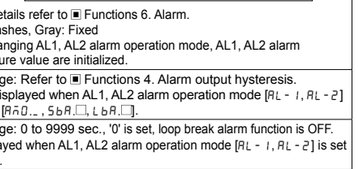
▣ Flow chart for setting group

1. All Parameter



※ Press MODE key over 3 sec in any setting group, it saves the set value and returns to RUN mode.
(Exception: Press MODE key once in SV setting group, it returns to RUN mode).
※ If no key entered for 30 sec., it returns to RUN mode automatically and the set value of parameter is not be saved.
※ Press MODE key again within 1 sec. after returning to RUN mode, it advances of the first parameter of previous setting group.
※ Press MODE key to move next parameter.
※ Parameter marked in ⋯ might not be displayed depending on other parameter settings.
※ Set parameter as 'Parameter 2group → Parameter 1group → Setting group of set value' order considering parameter relation of each setting group.
※1: It is not displayed for AC/DC power model (TCN4□-22R).

2. Parameter 2group (SET key: Moves parameter and saves the set, ◁ key: Moves digit, ▽ or △ key: Changes the set)

Parameter	Display	Description
Input sensor	In-t	Setting range: Refer to 'Input sensor and temperature range'. ※ If changing input sensor, Su, In-b, H-Su, L-Su, AL1, AL2, LbAt, LbAb parameter values are initialized.
Temperature unit	Unit	°C ↔ °F ※ If changing temperature unit, Su, In-b, H-Su, L-Su, AL1, AL2, LbAt, LbAb parameter values are initialized.
Input correction	In-b	Setting range: -999 to 999℃/°F ※ In case input sensor is dPtL /CUSL : -199.0 to 999.9℃/°F
Input digital filter	InAvF	Setting range: 0.1 to 120.0 sec.
SV low-limit value	L-Su	Setting range: Within the rated temperature range by input sensor[L-Su≤(H-Su-1digit)] When changing SV lower limit value, if SV<L-Su, SV is initialized as L-Su.
SV high-limit value	H-Su	Setting range: Within the rated temperature range by input sensor[H-Su≥(L-Su+1digit)] When changing SV higher limit value, if SV>H-Su, SV is initialized as H-Su.
Control output operation	o-Ft	HEAt ↔ CooL When changing control output operation, Errun is initialized.
Control type	C-Ad	PId ↔ onoF When changing control type, Errun, dI-U are initialized as oFF.
Control output type	oUt	rLY ↔ SSr
SSR drive output method	SSrn	Stnd ↔ CYCL ↔ PHAS ※ It is displayed when selecting control output [oUt] as [SSr]. It is not displayed for AC/DC power model (TCN4□-22R).
Control cycle	t	Setting range: 0.5 to120.0 sec. In case of Relay output[rLY] of control output[oUt], it is set as 20.0 sec. In case of SSR output[SSr] of that, it is set as 2.0 sec. ※ It is not displayed when SSRP output[SSr.n] method is set as CYCL, PHAS.
AL1 alarm operation mode	AL-1	
AL2 alarm operation mode	AL-2	 For more details refer to ▣ Functions 6. Alarm. ※ Black: Flashes, Gray: Fixed ※ When changing AL1, AL2 alarm operation mode, AL1, AL2 alarm temperature value are initialized.
Alarm output hysteresis	AHYS	Setting range: Refer to ▣ Functions 4. Alarm output hysteresis. ※ It is not displayed when AL1, AL2 alarm operation mode [AL-1, AL-2] is set as [AnO_._, SbA.□, LbA.□].
LBA monitoring time	LbAt	Setting range: 0 to 9999 sec., '0' is set, loop break alarm function is OFF. ※ It is displayed when AL1, AL2 alarm operation mode [AL-1, AL-2] is set as LBA.□.
LBA monitoring range	LbAb	Setting range: 0 to 999(0.0 to 999.9)℃/°F, '0' is set, loop break alarm function is OFF. ※ It is displayed when AL1, AL2 alarm operation mode [AL-1, AL-2] is set as LbA.□ and LbA.t is not '0'.
Digital input key	di-U	StoP ↔ ALrE ↔ At ↔ oFF Press ▽ + △ keys for 3 sec. and it executes the set function. For more information, refer to ▣ Functions 5. Digital input key. ※ When control type [C-Ad] is onoF, At is not displayed.
Control output MV in case of input break error	Errun	Setting range 0.0 to 100.0% Only 0.0, 100% are displayed when ON/OFF control. ※ When changing PID control ↔ ON/OFF control, if MV is below 100.0%, it is initialized as 0.0%.
Lock setting	LoC	oFF ↔ LoC1 ↔ LoC2 ↔ LoC3 LoC1: Locks parameter 2 group, LoC2: Locks parameter 1, 2 group LoC3: Locks parameter 1, 2 group and SV setting group ※ Parameter setting values are still possible to check while Lock mode is ON.

3. Parameter 1 group (SET key: Moves parameter and saves the set, ◁ key: Moves digit, ▽ or △ key: Change the set)

Parameter	Display	Description
AL1 alarm temp.	AL1	Setting range: Deviation alarm(-F.S to F.S), Absolute value alarm(temperature range) In case alarm operation mode [AL-1, AL-2] of Parameter 2 group AnO_/ SbA□/LbA□, no parameters is displayed.
AL2 alarm temp.	AL2	
Auto tuning	At	oFF ↔ on Front AT lamp flashes during auto tuning operation.
Proportional band	P	Setting range: 0.1 to 999.9℃/°F
Integral time	I	Setting range: 0 to 9999 sec. Integral operation is OFF when set value is "0".
Derivative time	d	Setting range: 0 to 9999 sec. Derivative operation is OFF when set value is "0".
Manual reset	rESt	Setting range: 0.0 to 100.0% It is displayed in P/PD control.
Hysteresis	HYS	Setting range HCRH, JICH, LICH, HCCH, rPr, SrP, dPtH, CUSH: 1 to 100℃/°F HCRL, JICL, LICL, HCCL, dPtL, CUSL: 0.1 to 50.0℃/°F It is displayed in ON/OFF control.

4. SV setting

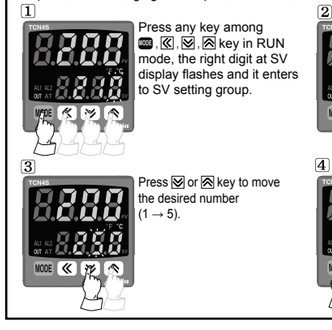
You can set the temperature to control with SET, ◁, ▽, △ keys.
Set range is within SV lower limit value [L-Su] to SV higher limit value [H-Su].
Ex) In case of changing set temperature from 210ºC to 250ºC

1 Press any key among SET, ◁, ▽, △ key in RUN mode, the right digit at SV display flashes and it enters to SV setting group.

2 Press ◁ key to move the desired digit. ($10^0 \rightarrow 10^1 \rightarrow 10^2 \rightarrow 10^3 \rightarrow 10^0$)

3 Press ▽ or △ key to move the desired number (1 → 5).

4 Press SET key to save the value and it controls with this set value. (Even though there is no key input for over 3 sec., it saves automatically.)



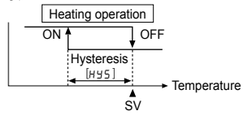
▣ Functions

1. Auto tuning [At]

Auto tuning measures the control subject's thermal characteristics and thermal response rate, and then determines the necessary PID time constant. (When control type[C-Ad] is set as PId, it is displayed.)
Application of the PID time constant realizes fast response and high precision temperature control.
If error [oPEn] occurs during auto tuning, it stops this operation automatically. To stop auto tuning, change the set as "OFF". (It maintains P, I, D values of before auto tuning.)

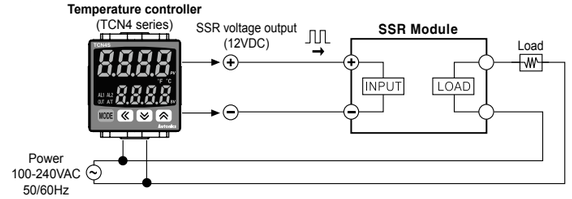
2. Hysteresis [HYS]

In case of ON/OFF control, set between ON and OFF intervals as hysteresis. (When control type[C-Ad] is set as onoF, it is displayed.) If hysteresis is too small, it may cause control output hunting (takeoff, chattering) by external noise, etc.



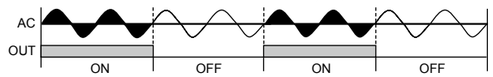
3. SSR drive output selection(SSRP function) [SSrn]

- Realizing high accuracy and cost effective temperature control with both current output (4-20mA) and linear output(cycle control and phase control)
- SSRP output is selectable one of standard ON/OFF control, cycle control, phase control by utilizing standard SSR drive voltage output.
- Select one of standard ON/OFF control [Stnd], cycle control[CYCL], phase control[PHAS] at SSrn parameter of setting 2 group. For cycle control, connect zero cross turn-on SSR (random turn-on SSR is also available). For phase control, connect random turn-on SSR.

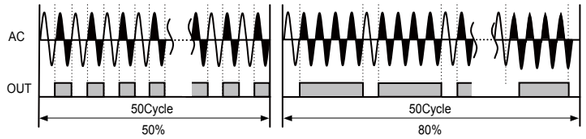


※ When selecting phase or cycle control mode, **the power supply for load and temperature controller must be the same.**
※ In case of selecting PID control type and phase [PHAS] / cycle[PHAS] control output modes, control cycle[t] is not allowed to set.
※ For AC/DC power model (TCN□-22R), this parameter is not displayed and it is available only standard control by relay or SSR.

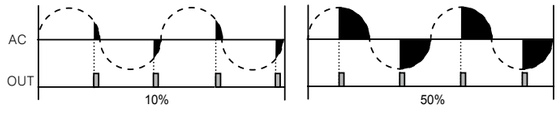
1)Standard ON/OFF control mode[Stnd]
A mode to control the load in the same way as Relay output type. (ON: output level 100%, OFF: output level 0%)



2)Cycle control mode[CYCL]
A mode to control the load by repeating output ON / OFF according to the rate of output within setting cycle.
Having improved ON / OFF noise feature by Zero Cross type.



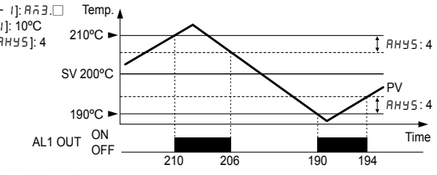
3)Phase control mode[PHAS]
A mode to control the load by controlling the phase within AC half cycle. Serial control is available.
RANDOM Turn-on type SSR must be used for this mode.



4. Alarm output hysteresis[AHYS]

It displays alarm output ON and OFF interval and hysteresis is applied to both AL1 OUT and AL2 OUT.
- HCRH, JICH, LICH, HCCH, rPr, SrP, dPtH, CUSH: 1 to 100
- HCRL, JICL, LICL, HCCL, dPtL, CUSL: 0.1 to 50.0

Ex)AL1 alarm operation[AL-1]: AnO.□
AL1 alarm operation[AL1]: 10ºC
Alarm output hysteresis[AHYS]: 4



5. Digital input key(▽+△ 3sec.) [di-U]

Parameter		Operation
OFF	oFF	It does not use digital input key function.
RUN/STOP	StoP	It is available to pause on control output and auxiliary output (except loop break alarm, sensor break alarm) except control output operates normally as set. Press digital input key for 3sec to re-start the operation. Digital input key (t: Over 3 sec.) RUN STOP RUN STOP RUN
Clear alarm output function	ALrE	It is available to clear alarm output by force. (It is only when alarm option is alarm latch, standby sequence.) Clear alarm is able to only for out of alarm operation range. Alarm operates normally right after clear alarm.
Auto tunning	At	Auto tuning function, it is same as auto tuning function [At] of parameter 1group. (You can execute auto tuning from parameter 1group, and finish it by digital input key.) ※ When control type [C-Ad] is set as PId, At is displayed. When it is set as onoF, digital input key [di-t] is changed as oFF.

6. Alarm

Alarm operation — AnO 1.A — Alarm option

There are two alarms which operate individually. You can set combined alarm operation and alarm option.
Use digital input key(set as ALrE) or turn OFF power and re-start this unit to release alarm operation.

1)Alarm operation

Operation	Name	Alarm operation	Description
AnO_	–	–	No alarm output
An1□	Deviation high-limit alarm	Alarm (Deviation)temperature: 10℃: OFF, H, ON; SV 100℃, PV 110℃ Alarm (Deviation)temperature: -10℃: OFF, H, ON; PV 90℃, SV 100℃	If deviation between PV and SV as high-limit is higher than set value of deviation temperature, the alarm output will be ON.
An2□	Deviation low-limit alarm	Alarm (Deviation)temperature: 10℃: ON, H, OFF; PV 90℃, SV 100℃ Alarm (Deviation)temperature: -10℃: ON, H, OFF; SV 100℃, PV 110℃	If deviation between PV and SV as low-limit is higher than set value of deviation temperature, the alarm output will be ON.
An3□	Deviation high/low-limit alarm	Alarm (Deviation)temperature: 10℃: ON, H, OFF, H, ON; PV 90℃, SV 100℃, PV 110℃	If deviation between PV and SV as high/low-limit is higher than set value of deviation temperature, the alarm output will be OFF.
An4□	Deviation high/low-limit reverse alarm	Alarm (Deviation)temperature: 10℃: OFF, H, ON, H, OFF; PV 90℃, SV 100℃, PV 110℃	If PV is equal to or higher than the absolute value of alarm temperature, the output will be ON.
An5□	Absolute value high limit alarm	Alarm (Absolute)temperature: 90℃: OFF, H, ON; PV 90℃, SV 100℃ Alarm (Absolute)temperature: 110℃: OFF, H, ON; SV 100℃, PV 110℃	If PV is equal to or higher than the absolute value of alarm temperature, the output will be ON.
An6□	Absolute value low limit alarm	Alarm (Absolute)temperature: 90℃: ON, H, OFF; PV 90℃, SV 100℃ Alarm (Absolute)temperature: 110℃: ON, H, OFF; SV 100℃, PV 110℃	If PV is equal to or lower than the absolute value of alarm temperature, the output will be ON.
SbA□	Sensor break alarm	–	It will be ON when it detects sensor disconnection.
LbA□	Loop break alarm	–	It will be ON when it detects loop break.

※H: Alarm output hysteresis[AHYS]

2)Alarm opetion

Option	Name	Description
An□A	Standard alarm	If it is an alarm condition, alarm output is ON. If it is a clear alarm condition, alarm output is OFF.
An□b	Alarm latch	If it is an alarm condition, alarm output is ON and maintains ON status. (Alarm output HOLD)
An□C	Standby sequence 1	First alarm condition is ignored and from second alarm condition, standard alarm operates. When power is supplied and it is an alarm condition, this first alarm condition is ignored and from the second alarm condition, standard alarm operates.
An□d	Alarm latch and standby sequence 1	If it is an alarm condition, it operates both alarm latch and standby sequence. When power is supplied and it is an alarm condition, this first alarm condition is ignored and from the second alarm condition, alarm latch operates.
An□E	Standby sequence 2	First alarm condition is ignored and from second alarm condition, standard alarm operates. When re-applied standby sequence and if it is alarm condition, alarm output does not turn ON. After clearing alarm condition, standard alarm operates.
An□F	Alarm latch and standby sequence 2	Basic operation is same as alarm latch and standby sequence1. It operates not only by power ON/OFF, but also alarm setting value, or alarm option changing. When re-applied standby sequence and if it is alarm condition, alarm output does not turn ON. After clearing alarm condition, alarm latch operates.

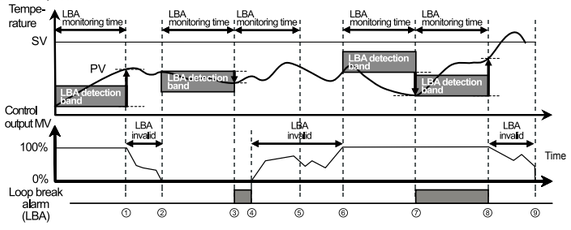
※ Condition of re-applied standby sequence for standby sequence 1, alarm latch and standby sequence 1: Power ON
Condition of re-applied standby sequence for standby sequence 2, alarm latch and standby sequence 2: Power ON, changing set temperature, alarm temperature (AL1, AL2) or alarm operation (AL-1, AL-2), switching STOP mode to RUN mode.

3)Sensor break alarm

The function that alarm output will be ON when sensor is not connected or when sensor's disconnection is detected during temperature controlling. You can check whether the sensor is connected with buzzer or other units using alarm output contact. It is selectable between standard alarm [SbA.A] or alarm latch [SbA.b].

4)Loop break alarm(LBA)

It checks control loop and outputs alarm by temperature change of the subject. For heating control(cooling control), when control output MV is 100%(0% for cooling control) and PV is not increased over than LBA detection band [LbA.b] during LBA monitoring time [LbA.t], or when control output MV is 0%(100% for cooling control) and PV is not decreased below than LBA detection band [LbA.b] during LBA monitoring time [LbA.t], alarm output turns ON.



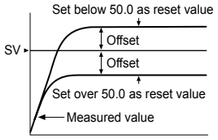
Start control to ①	When control output MV is 100%, PV is increased over than LBA detection band [LbA.b] during LBA monitoring time [LbA.t].
① to ②	The status of changing control output MV (LBA monitoring time is reset.)
② to ③	When control output MV is 0% and PV is not decreased below than LBA detection band [LbA.b] during LBA monitoring time [LbA.t], loop break alarm (LBA) turns ON after LBA monitoring time.
③ to ④	Control output MV is 0% and loop break alarm (LBA) turns and maintains ON.
④ to ⑥	The status of changing control output MV (LBA monitoring time is reset.)
⑥ to ⑦	When control output MV is 100% and PV is not increased over than LBA detection band [LbA.b] during LBA monitoring time [LbA.t], loop break alarm (LBA) turns ON after LBA monitoring time.
⑦ to ⑧	When control output MV is 100% and PV is increased over than LBA detection band [LbA.b] during LBA monitoring time [LbA.t], loop break alarm (LBA) turns OFF after LBA monitoring time.
⑧ to ⑨	The status of changing control output MV (LBA monitoring time is reset.)

※When executing auto-tuning, LBA detection band[LbA.b] and LBA monitoring time are automatically set based on auto tuning value. When alarm operation mode [AL-1, AL-2] is set as loop break alarm(LBA)[LbA.□], LBA detection band [LbA.b] and LBA monitoring time [LbA.t] parameter is displayed.

8. Manual reset[rESt]

When selecting P/PD control mode, certain temperature difference exists even after PV reaches stable status because heater's rising and falling time is inconsistent due to thermal characteristics of controlled objects, such as heat capacity, heater capacity.
This temperature difference is called offset and manual reset [rESt] function is to set/correct offset.
When PV and SV are equal, reset value is 50.0%. After control is stable, PV is lower than SV, reset value is over 50.0% or PV is higher than SV, reset value is below 50.0%.

·Manual reset [rESt] by control result



8. Input correction[In-b]

Controller itself does not have errors but there may be error by external input temperature sensor.
This function is for correcting this error.
Ex) If actual temperature is 80ºC but controller displays 78ºC, set input correction value [In-b] as '002' and controller displays 80ºC.
※As the result of input correction, if current temperature value (PV) is over each temperature range of input sensor, it displays 'HHHH' or 'LLLL'.

9. Input digital filter[InAvF]

If current temperature (PV) is fluctuating repeatedly by rapid change of input signal, it reflects to MV and stable control is impossible. Therefore, digital filter function stabilizes current temperature value.
For example, set input digital filter value as 0.4 sec, and it applies digital filter to input values during 0.4 sec and displays this values. Current temperature may be different by actual input value.

10. Error

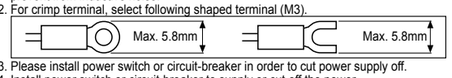
Display	Description	Troubleshooting
oPEn	Flashes if input sensor is disconnected or sensor is not connected.	Check input sensor state.
HHHH	Flashes if measured sensor input is higher than temperature range.	When input is within the rated temperature range, this display disappears.
LLLL	Flashes if mesured sensor input is lower than temperature range	

▣ Factory default

	Parameter		Factory default
SV setting	SV setting	-	0
Parameter 1 group	AL1 alarm temperature	AL1	1250
	AL2 alarm temperature	AL2	1250
	Auto tuning	At	oFF
	Proportional band	P	0 100
	Integral time	I	0000
	Derivative time	d	0000
	Manual reset	rESt	0500
	Hysteresis	HYS	002
Parameter 2 group	Input sensor	In-t	KCRH
	Temperature unit	Unit	°C
	Input correction	In-b	0000
	Input digital filter	InAvF	000.1
	SV low-limit value	L-Su	-050
	SV high-limit value	H-Su	1200
	Control output operation	o-Ft	HEAt
	Control type	C-Ad	PId
	Control output type	oUt	rLY
	SSR drive output method	SSrn	Stnd
	Control cycle	t	0200
	AL1 alarm operation mode	AL-1	An1A
	AL2 alarm operation mode	AL-2	An2A
	Alarm output hysteresis	AHYS	001
	LBA monitoring time	LbAt	0000
	LBA detection band	LbAb	0002
	Digital input key	di-U	StoP
	Control output MV in case of input break error	Errun	0000
	Lock setting	LoC	oFF

▣ Caution for using

1. The connection wire of this unit should be separated from the power line and high voltage line in order to prevent from inductive noise.
2. For crimp terminal, select following shaped terminal (M3).



3. Please install power switch or circuit-breaker in order to cut power supply off.
4. Install power switch or circuit-breaker to supply or cut off the power.
Switch or circuit-breaker should be installed near by users for convenient control.
5. Do not use this product as Volt-meter or Ampere-meter, this is a temperature controller.
6. In case of using RTD sensor, 3 wire type must be used. If you need to extend the line, 3 wires must be used with the same thickness as the line. It might cause the deviation of temperature if the resistance of line is different.
7. In case of making power line and input signal line closely, line filter for noise protection should be installed at power line and input signal line should be shielded.
8. Keep away from the high frequency instruments.(High frequency welding machine & sewing machine, large capacity SCR controller)
9. When supplying measuring input, if 'HHHH' or 'LLLL' is displayed, measuring input may have problem.
Turn off the power and check the line.
10. Installation environment
①It shall be used indoor. ②Altitude Max. 2000m.
③Pollution Degree 2. ④Installation Category II.

※ **It may cause malfunction if above instructions are not followed.**

▣ Major product

- Proximity sensors
- Area sensors
- Door/Door side sensors
- Counters
- Rotary encoders
- Power controllers
- Panel meters
- Temperature controllers
- Switching power supplies
- Temperature/Humidity transducers
- Tachometer/Pulse(Rate) meters
- Stepping motors/drivers/motion controllers
- Laser marking system(CO_2, Nd:YAG)
- Laser welding/soldering system
- Photoelectric sensors
- Fiber optic sensors
- Pressure sensors
- Timers
- Display units
- Sensor controllers
- Graphic/Logic panels
- Field network devices

Autonics Corporation
http://www.autonics.com
Satisfiable Partner For Factory Automation
■HEAD QUARTERS :
41-5, Yongdang-dong, Yangsan-si, Gyeongnam, 626-847, Korea
■OVERSEAS SALES :
Bldg. 402 3rd FL, Bucheon Techno Park, 193, Yakdae-dong, Wonmi-gu, Bucheon-si, Gyeonggi-do, 420-734, Korea
TEL: 82-32-610-2730 / FAX: 82-32-329-0728
■E-mail : sales@autonics.com
The proposal of a product improvement and development : product@autonics.com

EP-KE-03-0350A